

WAREHOUSE HANDBOOK

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TRIMO DRESS CODE IS UNIQUE ARCHITECTURE





TRIMO **APPROACH**

In life, change is the only constant. Everything is in motion but our goal remains the same - to develop the world's most trusted and highest performing TRIMO products and to be our customers' first choice. As you design unique architecture, we create the highest performing products to our customized formula whilst tailoring details specifically to your needs.

With over 50 years of experience and as the first producer We are aware of needs that provide benefits to owner in the world since 1987 of panels with incombustible related to warehouses: mineral wool core, Trimo provides smart, innovative REGULAR PRODUCTION solutions that benefit people, organizations, and the environment. according to demand expectations in the future.

Special attention is given to solutions that are sustainable and take account of and create trends for warehouses. Trimo unique architectural solutions for the complete envelope of warehouses that include facade, partitions, and roof system cladding create a place used for safe storage of goods.

Warehouses allow businessmen to carry on production throughout the year and to sell their products, whenever there is adequate demand.

- TIME UTILITY between the production and consumption of goods.
- STORE OF SURPLUS GOODS until requested by the customers.
- PRICE STABILIZATION when demand and supply are matched.
- MINIMIZATION OF RISK compensation possibility for insured goods from the insurance company.
- PACKING AND GRADING • of the goods for the purpose of sale.
- FINANCING advance money against the goods deposited in the warehouse.



01 MDM D.0.0

Diagonally installed Trimoterm FTV HL panels with smooth - Gladio surface.

INSPIRATION

190

Dare to explore and be inspired by the warehouse unique architecture entrusted to Trimo.

NP1



INSPIRATION

BUILDING SEGMENT:	WAREHOUSE & PRODUCTION
INVESTOR:	MDM D.0.0.
LOCATION:	SLOVENIA
PRODUCT:	TRIMOTERM FTV HL

The Warehouse with a production facility is the result of excellent cooperation between the participants in the project. An impressive architectural solution is built with the Trimoterm FTV HL product with a complete system solution. A special architectural expression is the diagonal installation of very long Trimoterm FTV HL panels. The flexibility and simplicity of the product allow for endless architectural possibilities.

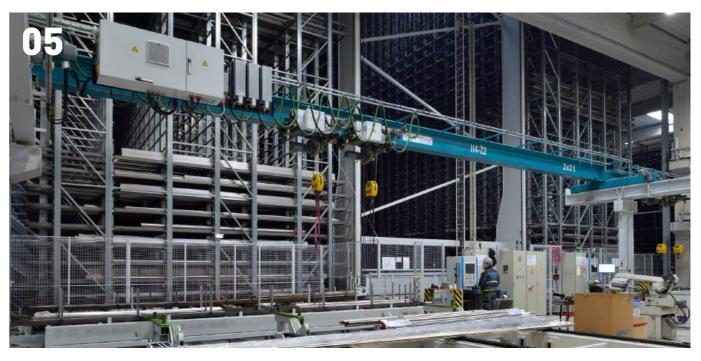
Trimo installed 7681 m² of Trimoterm FTV HL product.





Facade products allowing the installation of openings aligned with the Diagonally installed Trimoterm FTV HL panels are up to 14m long. facade surface.

The high-tech automated warehouse is built into the Trimoterm FTV HL facade envelope system.





06 TRIMO D.0.0

The iridescent color of the steel sheet on the facade changes color according to daylight from lilac to blue.



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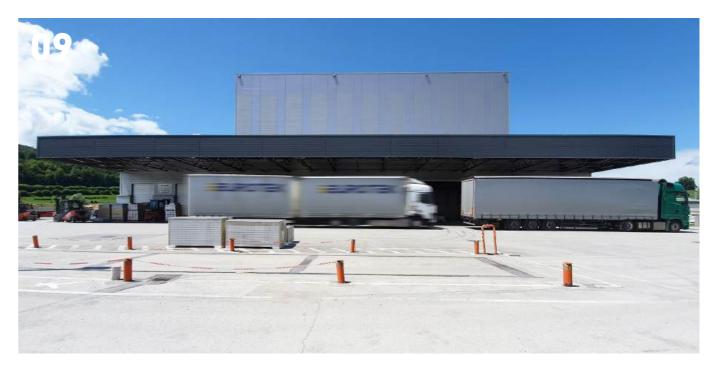
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INSPIRATION

Long experience and vast knowledge gave us courage, that Trimo has built its own innovative high-rack warehouse for storing mineral wool. The warehouse is equipped with technology that maintains the oxygen level in the building below 11% and reduced possibility of ignition. The airtightness of the building is a key requirement in such a design. With the Trimoterm FTV product installed in the horizontal direction and the accessories of the entire envelope system, it is possible to achieve the best airtightness on the market in the scope of panel production.

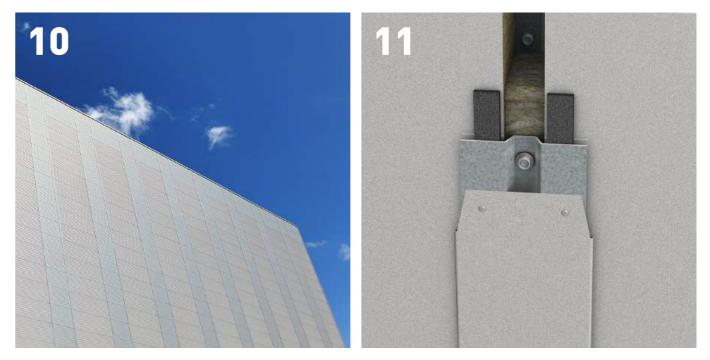
The Airtightness of Trimoterm FTV complete envelope system enables that oxygen levels are lower than on the highest mountain of the world, Mount Everest. Valuable goods are uncompromisingly protected from the fire.





The warehouse communicates fully automated via the ERP warehouse management system - WMS during the transport process from the racks to the loading points.

The Airtightness of the whole envelope system is achievable with airtight accessories. For this warehouse building was developed a joint detail TE-H-01.05 where the steel sheet of the joint has the same profile as the facade.





INSPIRATION / TRIMO HANDBOOK



4

Ascetic architecture with minimalist details blends in with the environment.

Wuppermann

ERR

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14 TRIMO HANDBOOK / INSPIRATION



INSPIRATION

BUILDING SEGMENT:	WAREHOUSE & PRODUCTION
INVESTOR:	WUPPERMANN GÖNYÜ
LOCATION:	HUNGARY
PRODUCT:	TRIMOTERM FTV, TRIMOTERM FTV HL

Wuppermann is a company that bets on quality. Trimo with the versatile product range and technical support and service has convinced the architects in collaboration where they installed 15.319 m² of facades with Trimoterm products.

Well established and quality-oriented company working with steel coils has chosen the sandwich panels with a steel surface.





Minimalist design with diverse panel installation gives the architecture a dynamic look. The gray color palette further emphasizes the various activities in the buildings.

On the part of the high-reck warehouse are horizontally installed Trimoterm FTV panels in RAL 9006 color. Average length of panels is 8400mm and module of 1000mm. The Production facility has vertically installed Trimoterm FTV HL panels in RAL 7012 color. Average length of panels is 13.000mm and module of 1000mm.



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17

METALOBOX

The flagship warehouse of the logistics park was the Metalobox warehouse.

COCCUCACIÓN CONTRACTOR O CONTRA

2.4.5 G



INSPIRATION

BUILDING SEGMENT:	WAREHOUSE
INVESTOR:	METALOBOX
LOCATION:	HUNGARY
PRODUCT:	TRIMOTERM FTV

Right next to the M7 motorway at Székesfehérvár in Hungary, a warehouse complex of the fast-growing company Metalobox has grown. Thanks to the innovative architecture of bold colors, the business park has become a landmark and a brand for the area where more than 10 similar facilities have additionally grown in the so-called M59 business park.

View from the highway M7 in Hungary on a cluster of colorful warehouses.





The combination of the primary color in RAL 7016 and additional vivid color on parts of the façade gives the entire complex of buildings a recognizable architectural expression.

After a successful story with the Metalobox warehouse, more than 10 The architecture of the buildings was executed with architecturally sophisticated details with fully prefabricated corners element. The panels have a profiled outer sheet metal with M profile.



NRH

INSPIRATION / TRIMO HANDBOOK

WAREHOUSE **PRODUCT PORTFOLIO**

Over the years, our product portfolio grew and developed in tune with market requirements. Trimo is known as a market leader in its sector and a trendsetter company as proven by numerous international awards for innovation and cooperation on projects which have received the most respected prestigious architectural awards:

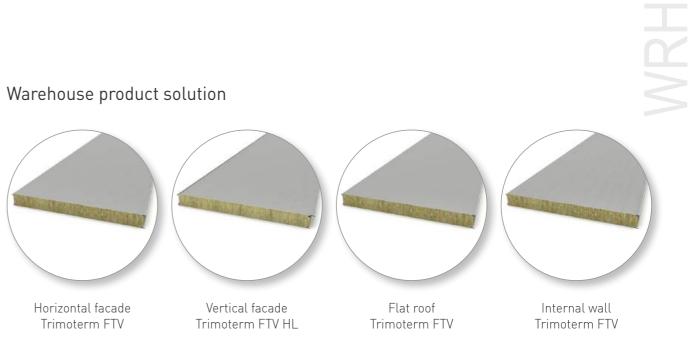
RED DOT AWARD, GOLDEN KIWI AWARD, BIO 20, MIPIM, EFQM.

QBISS

QBISS SCREEN







TRIMOTERM



MODULAR UNITS





WAREHOUSE BENEFITS

The added value of the product is reflected in the benefits for the user. The stars of architecture such as **Fosters and Partners**, recipient of the **Trimo Architectural Award**, trust the superior quality of Trimo products and the flexibility of Trimo service.



	FEATURES	ADVANTAGES	
ĥ	TOTAL ENVELOPE SOLUTION	Tailor-made details, prefabricated corner elements	Save
$\uparrow \square$	SELF SUPPORTING	Up to 10 m single span & fast installation	
<u></u>	PREFABRICATED	Quality control, produced in a controlled environment, ready to install without cutting	Reduced co
	MINERAL WOOL INSULATION	High level of fire resistance, non-combustibility	Ultimate fi
<u></u> ⇒	WATER & AIR TIGHTNESS	Low air change rates, safe equipment	
P	TAILORED PROJECT SOLUTIONS	Design experts, technical support, in-house knowledge, 50+ years of experiences	L
	BIM LIBRARIES	Free ARCHICAD and Revit BIM libraries	Compliance with conflicts, bette
	BURGLARY RESISTANCE	Class RC3 of Burglary resistance	Safe
	FLEXIBLE WARRANTIES	Robust, durable and high quality coatings	Easy 8
	99% RECYCLABLE	Environmentally friendly material	
☆ ■ ☆	EXTREME THERMAL VALUES	High energy efficiency	
\$°\$	MOISTURE RESISTANT	No moisture on the surface of internal walls	

NRH

BENEFITS

ave time & money by choosing only one supplier

Reduce amount of structure.

costs, reduced construction time, reduced quality risk

e fire safety, reduced insurance premiums, product for higher buildings (A2)

Superb workplace climate

Unique architecture, Optimal cost solution

ith the legislation, smooth collaboration, reduced errors and etter cost control and predictability, project visualisations

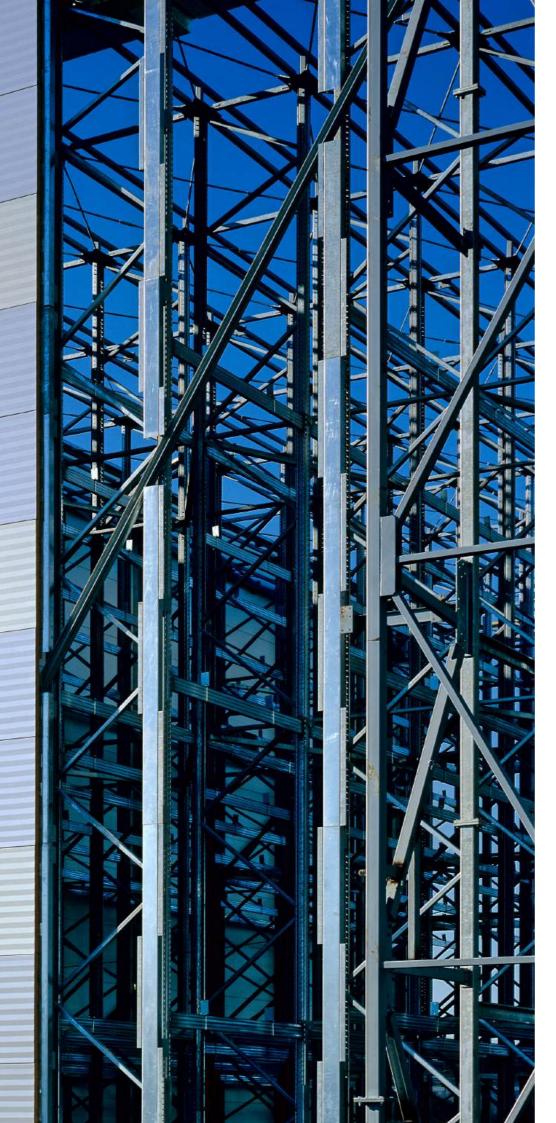
fety of personnel and equipment in the building

y & low-cost maintenance, 10-30 years warranty against corrosion

High sustainability and eco-friendliness

Reduced HVAC costs

No damage to expensive machinery



WAREHOUSE **PRODUCT SOLUTION**

We take into account the specifics of warehouses and constantly improve and invent products that fulfill all demands. Warehouse installation and warehouse product formula steps explain pragmatically how to define and develop optimal products for complete envelope system.

WAREHOUSE INSTALLATION GIVES RECOMMENDATIONS AND SOLUTIONS



A single-span system defines, that a panel is fixed only at both edges of the panel. A multi-span system defines, that a panel is fixed at both edges and also at intermediate supports.

WAREHOUSE TRIMOTERM PRODUCT FORMULA



FACADE SYSTEM

The facade system defines the wall of panels where one or both surfaces of the panel face to the outdoor space.



ROOF SYSTEM

The roof system defines the upper covering of a building in a flat or pitched option.

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6	S	
L	Se !	
L	R.	

INSTALLATION DIRECTIONS

The installation direction defines the direction of the transversal and the longitudinal joint of the panel.



INTERNAL WALL SYSTEM

The facade system defines the wall of panels where both surfaces of the panel face to the indoor space.

Hint!

We know how to help you. Contact us:



technical@trimo-group.com +386 (0)7 34 60 200 Jm

PRODUCT SOLUTION / TRIMO HANDBOOK

WAREHOUSE PRODUCT SOLUTION

01. STEP

WAREHOUSE INSTALLATION

FACADE SYSTEM

The direction of installation of the facade cladding depends on the construction of the building. For warehouses is an optimal steel structure, which enables an extremely fast installation of Trimoterm products directly on the main structure.

Trimoterm products offer a complete solution for the facade system envelope of warehouses for installation in the vertical and horizontal directions. With a fire-safe design of the façade system envelope and details, the system can achieve fire resistance for up to 4 hours.

RECOMMENDATION Main steel structure with about 12 m span between colums or beams.

SOLUTION Horizontal installation with 6 m single span

Vertical installation with 12 m multi span

Request service >

FLAT ROOF SYSTEM

The densely mounted steel structure in the warehouses allows the installation of a flat roof without an additional substructure.

RECOMMENDATION Main steel structure with 3 m span between beams.

SOLUTION Flat roof with 12 m multispan

Request service >

INTERNAL WALL SYSTEM

Internal walls usually divide the premises into fire-resistant sectors with different goods and so in case of fire the goods remain safe and undamaged.

RECOMMENDATION Main steel structure with 6 m span between beams.

SOLUTION Vertical installation fire resistance internal wall with 6 m single span.

Request service >

02. STEP

WAREHOUSE PRODUCT FORMULA

Rational planning and the right choice of products tailored for the warehouse can drastically reduce the cost of investment. Trimoterm products specially developed for the specifics of warehouses offer a maximally optimized solution for a complete warehouse envelope.

The choice of color for buildings refers to personal preferences and environmental requirements. The use of Lighter Colors impact in better static performance and can consequently reduce investment costs.

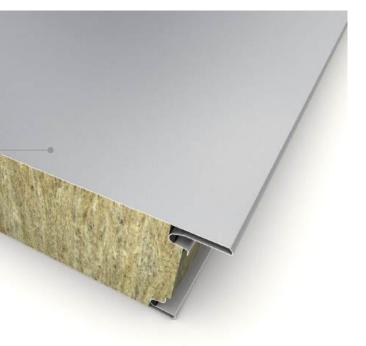
Anticorrosion protection affects the life of the Trimoterm envelope. Better protection allows for a longer warranty period.

INTERNAL COATING SP, HDP, PUR, PUR-PA, PVDF, PVC(P), PVC(F), PET(F)

EXTERNAL COATING SP, HDP, PUR, PUR-PA, PVDF, PVC(P) **NRH**

Trimoterm metal steel sheet is hot galvanized in compliance with EN 10346, and additionally protected by an organic coating in accordance with the coil-coating process (DIN EN 10169/1). The following basic types of organic coatings are applied to steel sheet metal-based on:

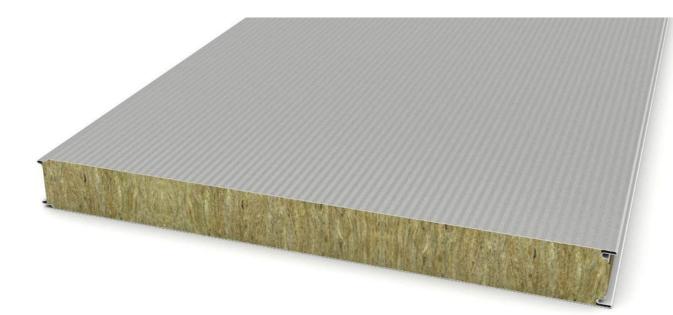
- SP polyester
- PVDF polyvinylidene fluoride
- PUR polyurethane
- PVC polyvinyl chloride, coating or film



WAREHOUSE PRODUCT SOLUTION

I. FORMULA

HORIZONTAL SINGLE SPAN FACADE SYSTEM, **TRIMOTERM FTV** PRODUCT



	TRIMOTERM FTV		
Bright, medium, dark			
T (mm)	120		
M (mm)	1200		
L (mm)	6000		
Thickness t (mm)	0.6		
Profile	Microline (M)	-=17.5 l7.5 l=- l=-151	
Thickness t (mm)	0.6		
Profile	Standard (S)	 ← 50 −−−+	
Mineral Wool core (EN 14509)	Power T		
Weight (kg/m²)	19.8		
Fire resistance	EI120		
Reaction to fire	A2-s1, d0		
Thermal transmittance U (W/m²K)	0.31		
Airborne sound insulation $R_w^{(C:C_{tr})}$ (dB)	30 [-1;-3]		
Water permeability (EN 14509)	class A (1200Pa)		
Air permeability (EN 14509)	n=1.5: C=0.00005		
Burglary resistance class	RC3		
Certificates	CE, LPCB, FM		
	T (mm) M (mm) L (mm) L (mm) Thickness t (mm) Profile Thickness t (mm) Thickness t (mm) Profile Mineral Wool core (EN 14509) Weight (kg/m²) Weight (kg/m²) Sire resistance Neaction to fire Reaction to fire Thermal transmittance U (W/m²K) Sirborne sound insulation R _w (C:C _w) (dB) Water permeability (EN 14509) Air permeability (EN 14509) Burglary resistance class	T (mm) 1: M (mm) 12 L (mm) 60 Thickness t (mm) 0.6 Profile Microline (M) Thickness t (mm) 0.6 Profile Microline (M) Mineral Wool core (EN 14509) 0.6 Weight (kg/m²) 19 Fire resistance El' Reaction to fire A2-s Thermal transmittance U (W/m²K) 0.0 Water permeability (EN 14509) class A Air permeability (EN 14509) n=1.5: C Burglary resistance class R	

HAN

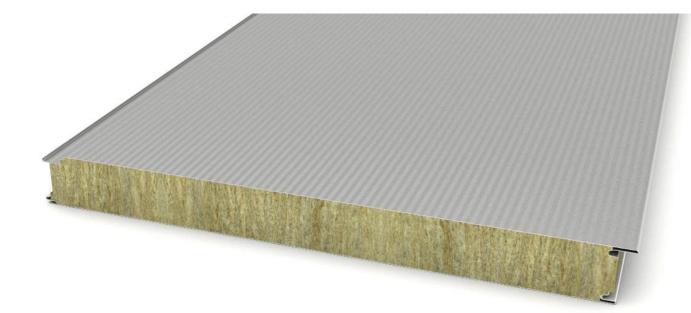


PRODUCT SOLUTION / TRIMO HANDBOOK

II. FORMULA

VERTICAL MULTI SPAN FACADE SYSTEM, **TRIMOTERM FTV HL**

PRODUCT

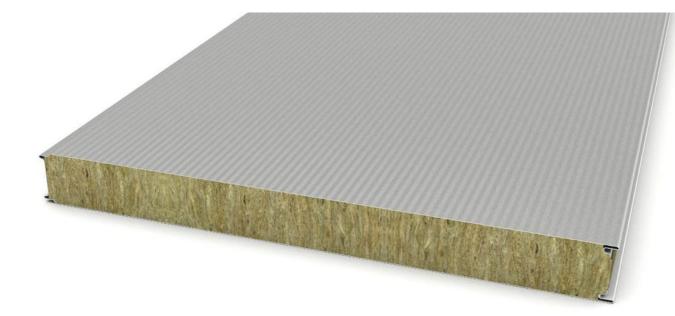


Product	TRIMOTERM FTV HL		
Colour range	Bright		
	T (mm)	120	
Unit dimension	M (mm)	1000	
	L (mm)	12000	
External steel sheet	Thickness t (mm)	0.6	
External steel sneet	Profile	Microline (M)	-+17.5 17.5 + +15 -+1
	Thickness t (mm)	0.6	
Internal steel sheet	Profile	Standard (S)	F
	Mineral Wool core (EN 14509)	Power T	
	Weight (kg/m²)	20.0	
	Fire resistance	EI120	
	Reaction to fire	A2-s1, d0	
Frature	Thermal transmittance U (W/m²K)	0.31	
Features	Airborne sound insulation R_w [C:C _{tr}] (dB)	30 (-1;-3)	
	Water permeability (EN 14509)	class A (1200Pa)	
	Air permeability (EN 14509)	n=1.5: C=0.00005	
	Burglary resistance class	RC3	
	Certificates	CE, LPCB, FM	

III. FORMULA

FLAT MULTI SPAN ROOF SYSTEM, **TRIMOTERM FTV**

PRODUCT



Product	TRIMOTERM FTV		
Colour range	Bright		
Unit dimension	T (mm)	150	
	M (mm)	1200	
	L (mm)	12000	
External steel sheet	Thickness t (mm)	0.7	
External steet sheet	Profile	Microline (M)	-+17.5 17.5 + +151
laters all start should be	Thickness t (mm)	0.6	
Internal steel sheet	Profile	Microline (M2)	-+ 10 10 +-
	Mineral Wool core (EN 14509)	Power S	
	Weight (kg/m²)	28.1	
	Reaction to fire	A2-s1, d0	
	External fire performance (EN 13501-5)	Broof (t1, t2, t3)	
Factures	Thermal transmittance U (W/m²K)	0.28	
Features	Airborne sound insulation R_w [C:C _{tr}] (dB)	32 (-1;-2)	
	Water permeability (EN 14509)	class A (1200Pa)	
	Air permeability (EN 14509)	n=1.5: C=0.00005	
	Burglary resistance class	RC3	
	Certificates		CE

IV. FORMULA

VERTICAL SINGLE SPAN INTERNAL WALL SYSTEM, **TRIMOTERM FTV** PRODUCT

Product	TRIMOTERM FTV		
Colour range	Bright, medium, dark		
Unit dimension	T (mm)	1	20
	M (mm)	1200	
	L (mm)	60	000
External steel sheet	Thickness t (mm)	0.6	
External steet sheet	Profile	Standard (S)	I→ 50 → I
Internal steel sheet	Thickness t (mm)	0.6	
Internal steel sneet	Profile	Standard (S)	l≠50+l
	Mineral Wool core (EN 14509)	Power T	
	Weight (kg/m²)	19.8	
	Fire resistance	E1120	
	Reaction to fire	A2-s1, d0	
Features	Thermal transmittance U (W/m²K)	0.31	
reatures	Airborne sound insulation $R_{\!_{w}}\!(C\!:\!C_{\!_{tr}}\!)$ (dB)	30 (-1;-3)	
	Water permeability (EN 14509)	class A (1200Pa)	
	Air permeability (EN 14509)	n=1.5: C=0.00005	
	Burglary resistance class	RC3	
	Certificates	CE, LPCB, FM	

WAREHOUSE DETAIL SOLUTION

I. FORMULA

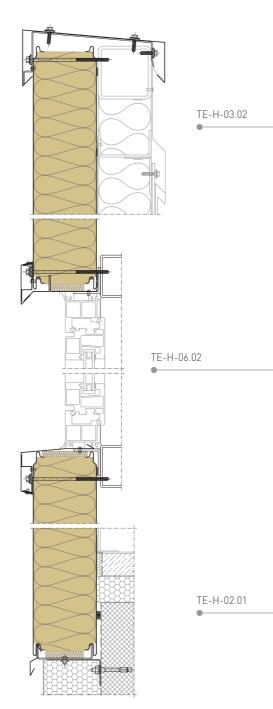
HORIZONTAL SINGLE SPAN FACADE SYSTEM, **TRIMOTERM FTV** PRODUCT

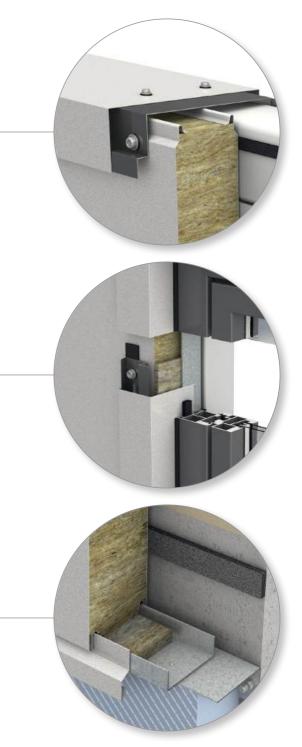
LONGITUDINAL JOINT

FIRE RESISTANCE FACADE OPTION

VERTICAL CUT

TE-H-03.02
TE-H-06.02
TE-H-02.01

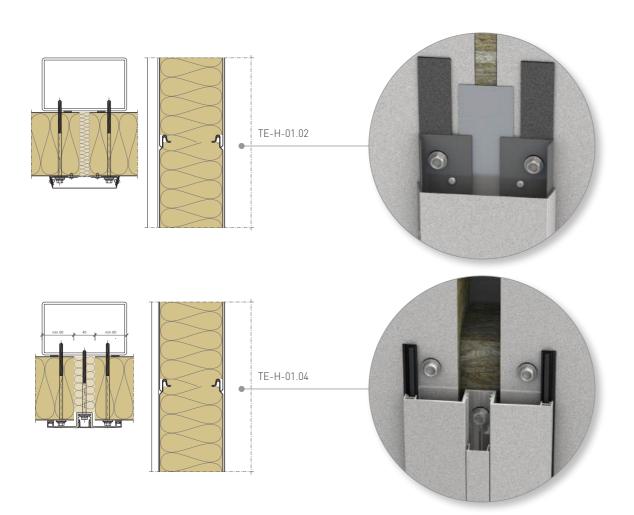




FIRE RESISTANCE JOINT OPTION:

HORIZONTAL AND VERTICAL CUT

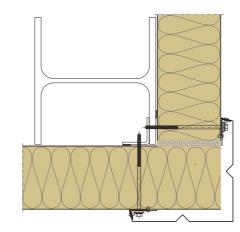
JOINT TE-H-01.02 JOINT TE-H-01.04



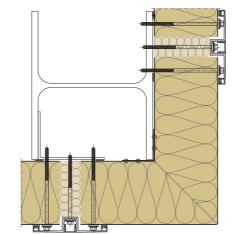
FIRE RESISTANCE CORNER OPTION:

HORIZONTAL CUT

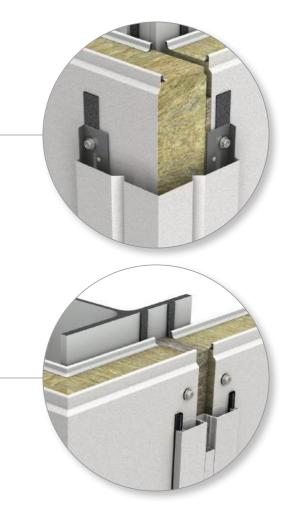
EXTERNAL CORNER TE-H-04.02 EXTERNAL CORNER TE-H-04.05







TE-H-04.05



Hint!

We accept challenges and develop tailor-made details for your unique architecture at your location. Contact us by e-mail or phone:



technical@trimo-group.com +386 (0)7 34 60 200 🛛 👧

DETAIL SOLUTION / TRIMO HANDBOOK

II. FORMULA

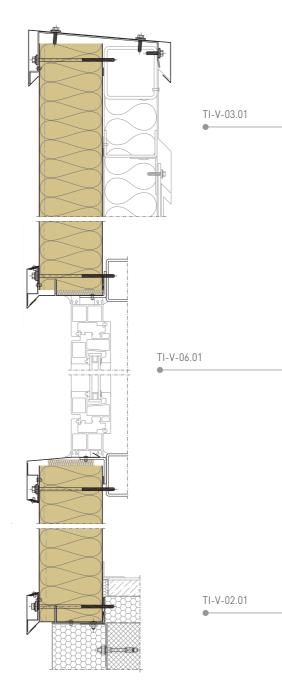
VERTICAL MULTI SPAN FACADE SYSTEM, **TRIMOTERM FTV HL** PRODUCT

LONGITUDINAL JOINT

FIRE RESISTANCE FACADE OPTION

VERTICAL CUT

PARAPET	TI-V-03.01
WINDOW	TI-V-06.01
BASE	TI-V-02.01





FIRE RESISTANCE JOINT OPTION:

HORIZONTAL AND VERTICAL CUT

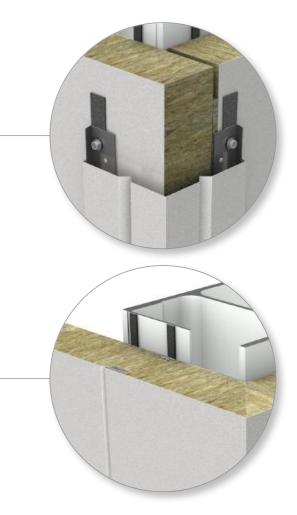
JOINT TI-V-01.02

FIRE RESISTANCE CORNER OPTION:

HORIZONTAL CUT

EXTERNAL CORNER	TI-V-04.01
EXTERNAL CORNER	TI-V-04.05





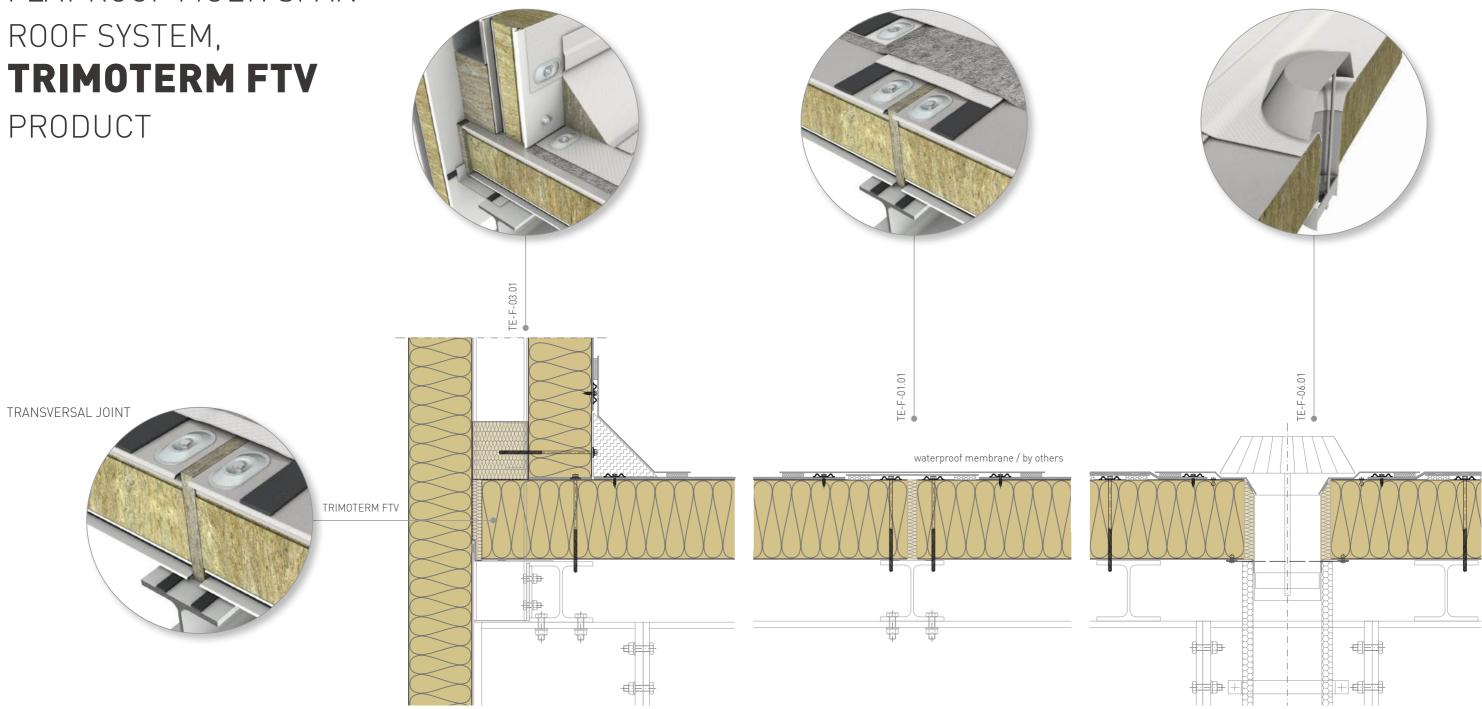
III. FORMULA

FLAT ROOF MULTI SPAN ROOF SYSTEM, **TRIMOTERM FTV**

FLAT ROOF OPTION

VERTICAL CUT

TE-F-06.01
TE-F-01.01
TE-F-03.01



DETAIL SOLUTION / TRIMO HANDBOOK

IV. FORMULA

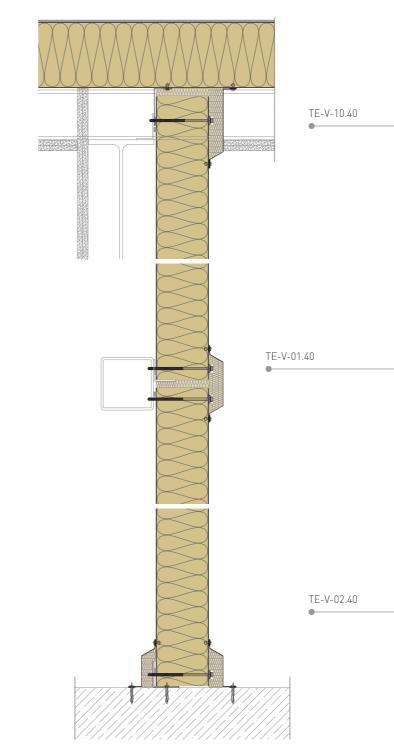
VERTICAL SINGLE SPAN INTERNAL WALL SYSTEM, **TRIMOTERM FTV** PRODUCT

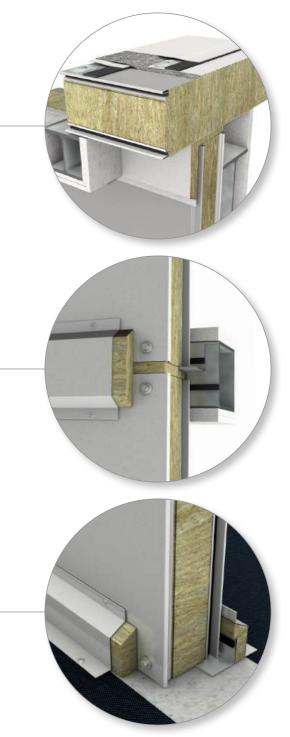


FIRE RESISTANT INTERNAL WALL OPTION

VERTICAL CUT

TRIMO SYSTEM CONNECTION	TE-V-10.40
JOINT	TE-V-01.40
BASE	TE-V-02.40





WAREHOUSE TOOLS

The tool is made to serve people during project realization. As pioneers in our industry, we have developed a user-friendly BIM tool for planning building envelopes that enables faster project planning by up to 20% compared to classic CAD design.

BIM

The dedicated Trimo BIM libraries include the developed Trimoterm products in line with Warehouse product formula and associated details. BIM libraries for Trimo warehouse envelope systems are available and for GRAPHISOFT ARCHICAD and Autodesk Revit software.

GREEN CITY

The green city is represented by architectures built with Trimo products that are up to 99% recyclable. In the animation, you notice architectures that are already built according to the product formula.

Discover your future warehouse building in a vision of urban design, where we have placed our case study buildings made only with Trimo products.

Trimo BIM software tool ensures insight of product features data. Designing in a 3D environment reduces collisions, raises productivity and enables cost control with a list of quantities, which is a base for a quotation.

DOWNLOADS

We constantly strive to keep up with the times and make sure you have the latest information and tools.

BROCHURES

- Facade systems
- Roof systems
- General



DESIGN TOOLS

- CAD details • BIM product libraries
- Green city animation

TECHNICAL DOCUMENTS

• Structural performance

• Facade systems

• Roof systems

nryn

WAREHOUSE











RENOVATION

Renovation handbook



Hint!

In case of renovation scan QR code and check out Trimo Renovation handbook. 🦣

DOWNLOADS / TRIMO HANDBOOK

WAREHOUSE HELP SERVICE

When you want to bring your project to the reality you can count on us. We provide comprehensive support throughout the entire duration of your project - from planning and purchasing to project management and creation, as well as flawless implementation.

OPTIMAL SOLUTION

With long term experience and knowledge, we are especially focused on optimal solutions for warehouses where there are very high demands for safety, fire resistance, airtightness, and quick installation.

WAREHOUSE PRODUCT FORMULA



WAREHOUSE DETAIL SOLUTIONS



SERVICE

your location.

- Visualizations, animations, VR
- Technical management
- Structural calculations
- BIM product libraries and engineering
- CAD design and shop-drawings

FIND YOUR LOCAL CONTACT

www.trimo-group.com/en/company/about-trimo/global-presence

We believe in smart, innovative, cost-effective, sustainable

solutions therefore we develop a unique **product formula**

with a complete **detail solution** for your warehouse at

THE VALUE PROPOSITION

As you design unique architecture, we create the highest performing products to our customized formula whilst tailoring details specifically to your needs.

TRIMO DRESS CODE IS UNIQUE ARCHITECTURE



Artme, a unique product for unique personalities





reddot design award winner 2010

THE VALUE PROPOSITION / TRIMO HANDBOOK

HEADQUARTERS

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